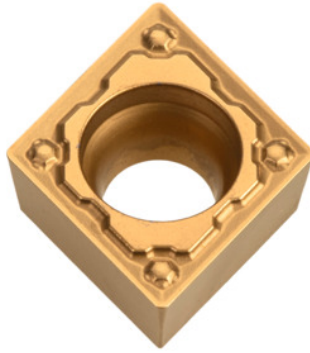


**Indexable insert for turning CCMT 09T304, for medium machining, Grade: HBT130****Order data**

Order number	260211 HBT130
GTIN	4062406256982
Item class	22D

Technical description

Coating	TiCN
Number of changes/inserts	2
Grade	HBT130
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Tool material	Carbide
Cutting depth a_p	0.3 - 3 mm
Feed f	0.05 - 0.35 mm/rev.
Chip breaker	MM

ISO code indexable insert	CCMT 09T304
Cutting speed v_c main application	50 - 200 m/min
Main application	M
Type of product	Indexable insert for turning